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APPLICATION NO.	1	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/776,253	02/12/2004		Mitsuru Ikeda	1538.1047	4166
21171	7590	06/16/2005		EXAMINER	
STAAS & SUITE 700	HALSE	Y LLP	JARRETT, RYAN A		
	YORK A	VENUE, N.W.		ART UNIT	PAPER NUMBER
WASHING	ron, do	20005		2125	
				DATE MAILED: 06/16/2009	5

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)					
	10/776,253	IKEDA ET AL.					
Office Action Summary	Examiner	Art Unit					
	Ryan A. Jarrett	2125					
The MAILING DATE of this communicate Period for Reply	tion appears on the cover sheet w	ith the correspondence address					
A SHORTENED STATUTORY PERIOD FOR THE MAILING DATE OF THIS COMMUNICA - Extensions of time may be available under the provisions of 3 after SIX (6) MONTHS from the mailing date of this communic - If the period for reply specified above is less than thirty (30) de - If NO period for reply is specified above, the maximum statuto - Failure to reply within the set or extended period for reply will, Any reply received by the Office later than three months after the earned patent term adjustment. See 37 CFR 1.704(b).	TION. 7 CFR 1.136(a). In no event, however, may a ration. 195, a reply within the statutory minimum of thir ry period will apply and will expire SIX (6) MON by statute, cause the application to become AE	eply be timely filed by (30) days will be considered timely. THS from the mailing date of this communication. SANDONED (35 U.S.C. § 133).					
Status							
1)⊠ Responsive to communication(s) filed of	n 12 February 2004.						
	closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.						
Disposition of Claims							
4) Claim(s) 1-21 is/are pending in the appl	4)⊠ Claim(s) <u>1-21</u> is/are pending in the application.						
	4a) Of the above claim(s) is/are withdrawn from consideration.						
5) Claim(s) is/are allowed.							
6)⊠ Claim(s) <u>1-21</u> is/are rejected.	· · · 						
7) Claim(s) is/are objected to.	Claim(s) is/are objected to.						
8) Claim(s) are subject to restriction	n and/or election requirement.						
Application Papers							
9) The specification is objected to by the E	xaminer.						
10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.							
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).							
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).							
11)☐ The oath or declaration is objected to by	the Examiner. Note the attached	d Office Action or form PTO-152.					
Priority under 35 U.S.C. § 119							
12) Acknowledgment is made of a claim for	foreign priority under 35 U.S.C. §	119(a)-(d) or (f).					
a)⊠ All b)□ Some * c)□ None of:							
1.⊠ Certified copies of the priority do							
2. Certified copies of the priority do		• • • • • • • • • • • • • • • • • • • •					
3. Copies of the certified copies of t	•	received in this National Stage					
application from the International	` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` `	ragaiwad					
* See the attached detailed Office action for	or a list of the certified copies not	receiveu.					
Attachment(s)							
1) Notice of References Cited (PTO-892) 4) Interview Summary (PTO-413) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) Paper No(s)/Mail Date							
3) Information Disclosure Statement(s) (PTO-1449 or PTO Paper No(s)/Mail Date 2/12/04.		nformal Patent Application (PTO-152)					

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DETAILED ACTION

Claim Rejections - 35 USC § 101

1. 35 U.S.C. 101 reads as follows:

Whoever invents or discovers any new and useful process, machine, manufacture, or composition of matter, or any new and useful improvement thereof, may obtain a patent therefor, subject to the conditions and requirements of this title.

2. Claims 1-11 are rejected under 35 U.S.C. 101 because the claimed invention is directed to non-statutory subject matter.

The language of the claim raises a question as to whether the claim is directed merely to an abstract idea that is not tied to a technological art, environment, or machine which would result in a practical application producing a concrete, useful, and tangible result to form the basis of statutory subject matter under 35 U.S.C. 101.

The claims are directed to a method that does not require computerimplementation or use of technology to accomplish. The claims allow for the involvement of subjective human decision and therefore do not necessarily produce repeatable, concrete results. How is the NC data generated?

Claim Rejections - 35 USC § 112

3. The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

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4. Claims 1-22 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

Regarding claims 1, 12, and 17, it is not clear what is meant by the limitation "supposed cutting load distribution". The specification provides no explanation of the meaning of the term "supposed". The dictionary definition of the term "supposed" would render the claim indefinite. This limitation should be changed to "simulated cutting load distribution", in accordance with the specification.

Claims 2-11, 13-16, and 18-21 depend from claims 1, 12, and 17, and incorporate the same deficiencies.

Allowable Subject Matter

5. Claims 1-21 would be allowable if rewritten or amended to overcome the rejection(s) under 35 U.S.C. 112, 2nd paragraph, and 35 U.S.C. 101 set forth in this Office action.

The following is a statement of reasons for the indication of allowable subject matter: The prior art of record fails to teach or fairly suggest a first generator to generate NC data to machine a first portion of an object, said first portion specified based on a simulated cutting load distribution of said object; and a second generator to generate NC data to machine said object after said first portion of said object was machined, in combination with the remaining features and elements of the claimed invention.

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Conclusion

6. Any inquiry concerning this communication or earlier communications from the

examiner should be directed to Ryan A. Jarrett whose telephone number is (571) 272-

3742. The examiner can normally be reached on 10:00-6:30 M-F.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Leo Picard can be reached on (571) 272-3749. The fax phone number for

the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the

Patent Application Information Retrieval (PAIR) system. Status information for

published applications may be obtained from either Private PAIR or Public PAIR.

Status information for unpublished applications is available through Private PAIR only.

For more information about the PAIR system, see http://pair-direct.uspto.gov. Should

you have questions on access to the Private PAIR system, contact the Electronic

Business Center (EBC) at 866-217-9197 (toll-free).

L. P.P.

Ryan A. Jarrett

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Examiner

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6/12/2005

LEO PICARD SUPERVISORY PATENT EXAMINER

TECHNOLOGY CENTER 2100